Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Calvary Robotics
Job Number	FC-25-23037
Part Name	Base

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl Drive Unit			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-18-38	3/8" Springs for 18" Drive Unit	12	
SP-18-14	1/4" Springs for 18" Drive Unit	1	
#24	Rubber Isolation Feet for 24" Drive Unit	4	
Inline Drive Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Spring for Inline Driver	1	
Hopper Drive Parts			

E-0185	E Series Vibratory Coil for Hopper Driver	1
SP-HP-18	1/8" Springs for Hopper Driver	3
SP-HP-332	3/32" Springs for Hopper Driver	1
#27	Rubber Isolation Feet for Drive Unit	4
Sensors and Cables		
FU-77TG	Keyence Thru Beam Fibers for Track Switch	1
FS-N41C	Keyence Amplifier for Track Switch	1
OP-73864	Keyence M8 Cordset for FS-N41C to Control Box	1
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level Control	1
RKT4-225/5M	Lumberg Cordset for Q4X and AV3000 Relief Valve	2
Control Panel Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl, Hopper, Inline	3
2080-L20E-20QBB	Allen-Bradley PLC	1
2080-IQ4OB4	Allen-Bradley I/O Module for PLC	1
3025570000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply	1
B1N1C3	Noark 3A Breaker	1
1122750000	Weidmueller 12V Relay, 1 CO	3
1122770000	Weidmueller 24V Relay, 1 CO	4
ZS3EV733-IP65	Baco 32A Main Disconnect	1
EX9PBA31	Noark 22mm Green Push Button	2

EX9IL2N3	Noark 22mm Green Pilot Light	1
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1
PCM10-125-02B	2Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	1
RMA-8-SSV	Dwyer Instruments Flowmeter, 10-100 SCFH	1
Other		
M100-34-6	NGI Machine Leveling Feet	4